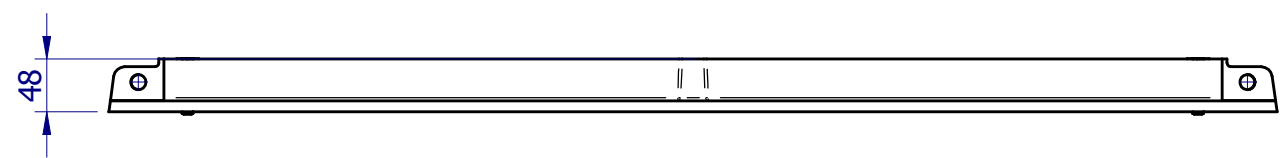


FILLER MATERIAL TO BE ADDED

Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	2769	A	914X610 C/O Concrete Infill Cover Class B	Ductile Iron 500-7	1	63.804 kg
2	2703	A	610 mm RH Side Bar Class B	Ductile Iron 500 - 7	1	4.260 kg
3	2704	A	610 mm LH Side Bar Class B	Ductile Iron 500 - 7	1	4.260 kg
4	2707	B	914 mm Under Cut Bar Class B	Ductile Iron 500 - 7	1	6.315 kg
5	2706	B	914 mm Draw Cut Bar Class B	Ductile Iron 500 - 7	1	6.608 kg
6	2856	A	M10 Washer	Nylon, general purpose	2	0.001 kg
7	2858	A	M10x35 Socket Head Cap Bolt	Stainless Steel, 304	2	0.074 kg
8	2855	A	M10 Washer	Stainless Steel, 304	2	0.008 kg
9	2854	B	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.005 kg



**UNLESS OTHERWISE STATED**  
 GENERAL CAST TOLERANCES: CT9 to ISO 8062.  
 CASTING RADII: 3 mm  
 DRAFT TAPERS: 2°

ALL MEASURES IN MILLIMETERS.  
 MACHINING TOLERANCES:  
 X. ±0.25 mm  
 X.X ±0.10 mm  
 X.XX ±0.05 mm

ANGULAR:  
 X. ±0.5°  
 X.X ±0.1°

ALL MEASURES IN MILLIMETERS.

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

**FINISH:** ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.  
 LIGHT FILM OF GATIC SEALING GREASE APPLIED TO MACHINED SURFACES.

**GATIC**  
 GATIC PTY LTD  
 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073  
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THIRD ANGLE PROJECTION

DESIGNED:	F.M.	25-06-08
DRAWN:	F.M.	25-06-08
CHECKED:	S.S.	25-08-08
APPROVED:	H.B.	27-08-07

BY: F.M. S.S.  
 DATE: 25-06-08  
 DESCRIPTION: Initial Release

TITLE: 914x610 C/O CONCRETE INFILL COVER & FRAME ASSY CLASS B.  
 SCALE: N.T.S. CODE: GM301C96B A3 1 of 1  
 DRG. No: 2791 REV: A